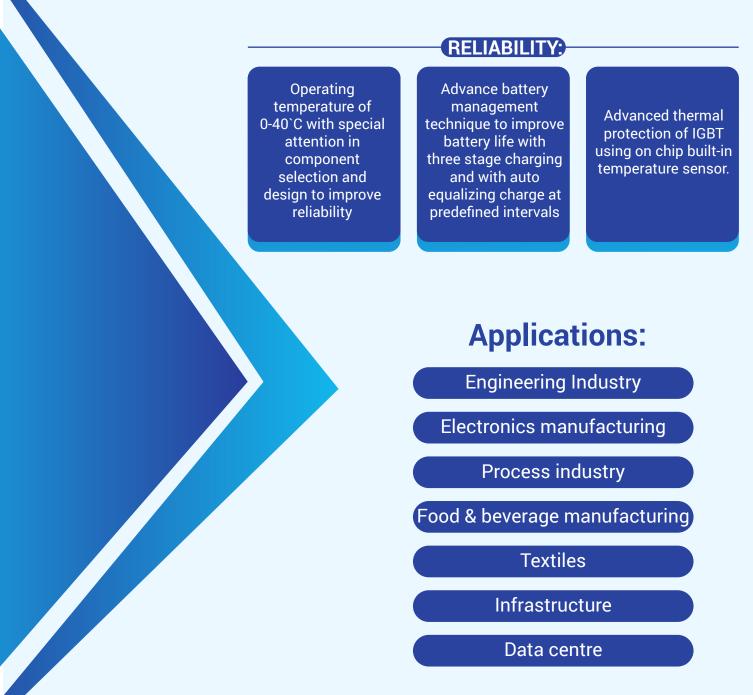




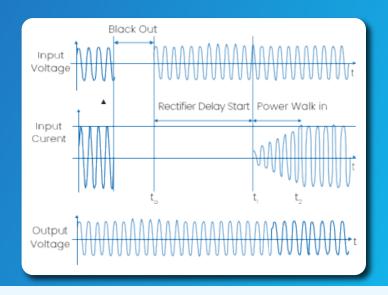
Sterling in collaboration with Alpha and other various organizations to provide world class products to their customers. Merline represents a large edible bill fish of warm seas, which is a highly priced game fish. Merlin series is equipped with latest technology to compete with the business market. Highlights of Marlin / Merlin-i UPS:

Flexibility:

- 1. Inbuilt Isolation transformer
- 2. IGBT rectifier for clean input
- 3. ECO technology for high efficiency up to 99%
- 4. Output power factor. 0.9
- 5. Smaller foot print
- 6. Extremely low output voltage distortion
- 7. Superior battery management
- 8. Genset compliant with adaptive progressive walk-in and rectifier delay start options.
- 9. Compatible with all types of industrial load including regenerative load.
- 10. Parallel up to 6 units for capacity / redundance



RECTIFIER DELAY START



Innovative Product Technology:

IGBT rectifier clean input

Eco mode is an innovative control algorithm applied on the IGBT rectifier (available from 1 to 120 KVA)

This current source rectifier assures

An input total Harmonic Distortion and draws a pure sinusoidal waveform from the mains.

Advantages:

- UPS input performances
- UPS input power factor: 0.99
- Constant behaviour at all loads
- · Negligible harmonics contents at full and partial loads.

Digital Signal Processor (DSP)*

DSP (Digital signal Processor) performance enables the high sampling rates required to achieve the appropriate bandwidth for the current and voltage controls for an efficient double conversion UPS.

- High speed sampling rate for precise RPA control
- · Faster transient response time
- · Redundant high speed communication
- · All digital controls for increased reliability and stability
- · All system control parameter are adjusted from the front panel

Output Transformer:

The transformer enables the UPS to run with heavily unbalanced loads while supplying full KVA output capacity at 100% non-linear load.

The secondary windings of the output transformer to cancel triplen(third order) load harmonics. This reduces neutral conductor loading and losses in all the conductors and the input transformer. Inverter output transformer inductance filters noise during Eco operation.

- Provides galvanic isolation of the load
- Protects inverter from non-liner loads
- Protects inverter from high inrush loads
- · No magnetizing inrush current during eco mode transfers.

Redundant Parallel Architecture (RPA) System Configuration:

Sterling provides RPA, a unique technology that can parallel UPS modules with true redundancy by eliminating any single point of failure. RPA provides a scalable paralleling technique that reduces operating footprint and increases system reliability by eliminating the need for external paralleling equipment and cabinets (centralized bypass and master control).

One of the UPS modules in the system intelligently takes the leadership role, while the other UPS modules have access to all control parameters. If one UPS fails to operate, the load is automatically redistributed among the others. If the lead UPS fails to operate, them another UPS automatically takes on the leadership role. Sterling's RPA technology is implemented by distributing the control electronics within each UPS module in the system.

RPA SYSTEM ADVANTAGES:

1. No Single Points Of Failure

The RPA system provides complete redundancy of all critical components, allows paralleling of up to 6 units for increased load capacity or redundancy.

2. Scalable and Modular.

the system can be easily expanded for higher capacity and redundancy without any interruption to the critical load or transfer to bypass. Redundant communication. Redundant high speed bus and control electronics provide higher system reliability.

3. Distributed Control Logic:

Each module in an RPA system has its own operational controller. Each one continuously communicates with all others in order to manage the entire system like a team.

4. Online Management:

N+1 configurations allow maintenance on any single module in the system while other modules provide online protection with battery backup.

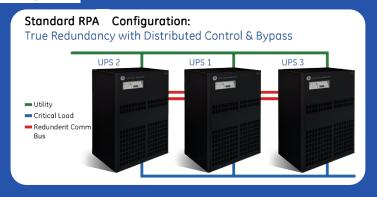
5. Sequential Soft Start:

Provides sequential soft start of each module to reduce instantaneous load on input feeders during mans recovery. This helps avoid over-rating of generator and overheating of cables and fuses.

6. Smaller footprint:

RPA eliminates centralized control and external static bypass cabinet.

Sterling's RPA



Inside Each UPS Module is:

- RPA control/ Communications
- •100% Reted Static Switch

Merlin / Merlin-i Series

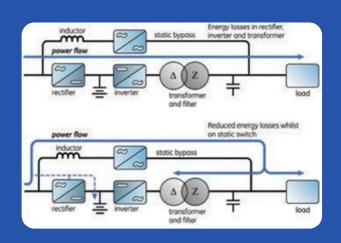
SPECIFICATIONS			1		1	,	1	1		,	,	,		
Capacity (KVA)	6	7.5	10	15	20	30	40	60	80	100	120	160	200	
Active Power Factor (KW)					(0.8 / 0.9 *	/ Unity (Optiona	l)					
INPUT														
Phase	3 Phase + Neutral + Ground													
Voltage	415 AC <u>+</u> 25%													
Frequency	50 Hz <u>+</u> 6%													
Rectifier	IGBT based													
Power Factor	≤.99													
OUTPUT														
Voltage	400 / 415 VAC (380 VAC Optional) L-L													
Voltage regulation	<u>+</u> 1%													
Frequency range	50 / 60 Hz <u>+</u> 0.5%													
Frequency Stability on Battery	<u>+</u> 0.05% Hz													
Type of Output Power	3 Phase + Neutral + Ground													
Waveform	Sinusoidal													
Harmonic Distortion	≤ 2% on linear load, ≤ 5% on Non-linear load													
Overload Capacity	Up to 110% for 60 mins.; Up to 125% for 10 mins. ; Up to 150% for 1 min.*													
Crest Factor	3:1													
Efficiency	Online mode : up to 93%* , ECO mode : up to 99% *													
Isolation Transformer	Inbuilt @ inverter													
Bypass														
Type of Bypass	Static Bypass													
Rated Voltage	380 / 400 / 415V (L-L)													
Voltage range	<u>+</u> 20% (Settable)*													
Type of Input Power	3 Phase + Neutral + Ground													
Frequency range	50 / 60 Hz <u>+</u> 10% (Settable)*													
Transfer Time						0 m	s with sy	/nc.						
DC Bus (Battery)														
Nominal DC Voltage	192V	DC for u	p to 10 K	۷A ,240 \	/DC for 1	15-20 KV	A, 384 VD	C for up	to 120 K\	VA / (336	- 384 VD	C - settal	ole)*	
Battery type	SMF VRLA / Tubular / GEL													
Recharging Time	8-12 Hours													
Charging	Three stage charging, auto switch floating / equalizing charge*													
Battery Self-test	Settable periodic self-test, manually configurable test time and voltage*													
Other														
Parallel	up to 6 units, redundant (Optional)*													
Display	LCD + LED / Touch Screen (Optional)*													
Communication (Optional)		RS232 / RS 485* / SNMP / Dry contact Signals												
Cold Start					,		Standard							
Protection	input under / over voltage, over temp., over current, over load, short circuit, DC bus over voltage													
Temperature			, 2.701			1 / 3 . 5 .	0 - 40°C	200	,	22.70, 2				
Noise							< 65 dB							
Altitude	0-2000 m													
IP rating		IP20 / IP21												
Standards	EMI : EN62040-2													
Standards		FI	MS · IFCE	51000-4-2	(ESD) IE				-4(FFT) I	FC61000-	4-5(Surg	e)		
Humidity	EMS : IEC61000-4-2(ESD) IEC61000-4-3(RS) IEC61000-4-4(EFT) IEC61000-4-5(Surge) 95% Non Condensing													
Tarritatty						33/0 IV	on Cond	CHOINE						

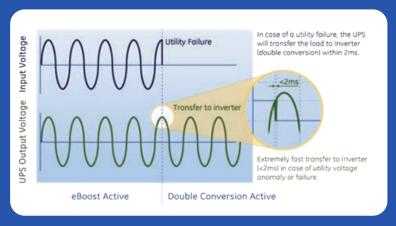
- *On Merlin-i series
- All Specifications are subject to change without prior notice
- Custom made specifications are acceptable.

Inside Each UPS Module is:

Ultra-High Efficiency Mode:

Energy consumption is a critical issue for IT organizations as their datacenter energy demands continue to grow. Their goal is to reduce cost and keep the datacenter running. IT organizations can reduce energy consumption costs without sacrificing system reliability with Sterling's eBoost technology.





Technology Features:

- Up to 99% UPS efficiency
- Compliant to IT(CBEMA) curve during transient events
- Patented power electronics and magnetic ensures less than 2ms transfer time to inverter
- Patented power conditioning/filtering design via bypass inductor and output transformer/capacitor while in ECO mode
- Battery trickle charge in ECO operating mode.

Customer Benefits:

- 80% reduction in UPS losses
- · System energy cost savings
- Reduced heat(BTU) generation
- · Energy savings from reduced cooling
- Extend UPS component life
- User-programmable scheduling

SERVICES:

Today a business is in always ON mode with zero-tolerance for downtime. Sterling offers a wide range of products that promise seamless quality power solutions for all kinds of consumers-industrial, commercial and residential. The range of power solutions covers 3P, 2P and LI across power needs.

SUPPORT:

Site Inspection, Installation Supervision:

Sterling UPS safe and fault-free operations start at the time of installation. A team of technical experts from Sterling visit the UPS site to perform a comprehensive check of the environment. The site engineer or electrical contractor is informed of their recommendations. The installation is supervised by the Sterling technical team.

Site Test, Commissioning: After the installations, the UPS is subject to rigorous site tests. The UPS is configured according to users requirements and completely set-up before going live. After successful testing, the UPS is handed over with the installation report.

TRAINING:

On site training is made available to ensure the safe and efficient operations of the equipment. Hands-on training for the clients engineers and technical team can be arranged at Sterling's plant.

MAINTENANCE:

Preventive Maintenance:

Optimal performance of the UPS require regular preventive maintenance operations, with parts replaced when needed. Sterling offers Service Contracts with Preventive Maintenance that include cleaning, UPS measurements, functional tests, technical reports(optional), battery health check up and software upgrades.

Corrective
Maintenance,
Emergency Call:

Engineers and spare parts stocks have been strategically located to handle emergencies. A powerful diagnostic software helps engineers identify the fault quickly and ensure short MTTR(Mean Time To Repair). The diagnosis further helps corrective actions such as part replacement, adjustments to be performed and return the UPS system back to normal.



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